

INSTALLATION

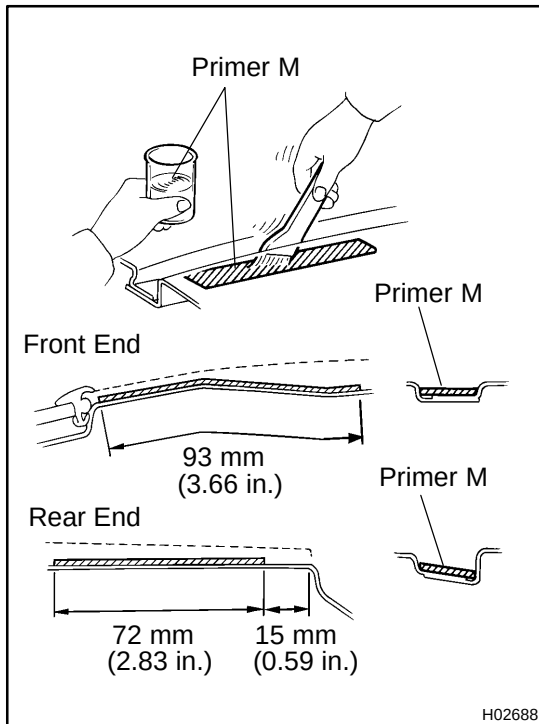
1. CLEAN BODY MOUNTING SURFACE

- (a) Using a heat light, heat the moulding to 40 - 60 °C (104 - 140 °F).

NOTICE:

Do not heat moulding excessively.

- (b) Remove the adhesive tape and adhesive from the body.
(c) Wipe off stains with cleaner.

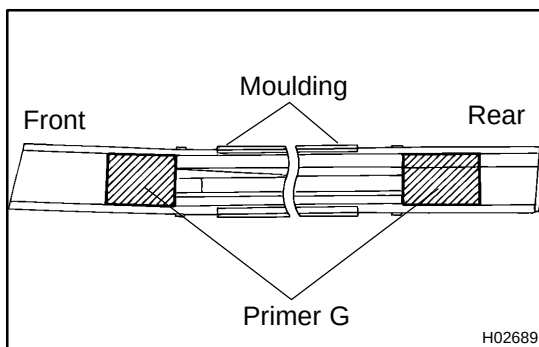


2. COAT CONTACT SURFACE OF BODY WITH PRIMER "M"

Using a brush, coat the contact surface on the body with primer M.

NOTICE:

- Let the primer coating dry for 3 minutes or more.
- Do not coat primer M to the adhesive.
- Do not keep any of the opened primer M for later use.

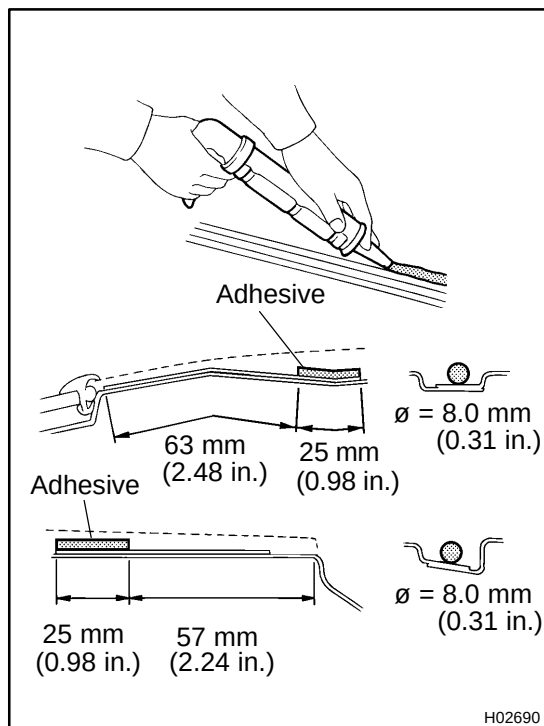


3. COAT CONTACT SURFACE OF MOULDING WITH PRIMER "G"

- (a) Using a brush or a sponge, coat the moulding and contact surface with primer G as shown in the illustration.
(b) Before the primer dries, wipe it off with a clean shop rag.

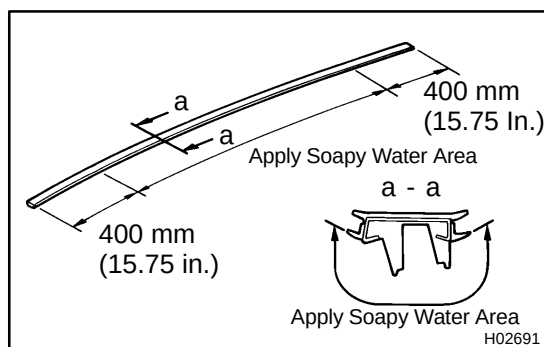
NOTICE:

- Let the primer coating dry for 3 minutes or more.
- Do not keep any of the opened primer G for later use.



4. APPLY ADHESIVE

- Cut off the tip of the cartridge nozzle.
- Load the cartridge into the sealer gun.
- Coat the moulding with adhesive as shown in the illustration.



5. INSTALL ROOF DRIP SIDE FINISH MOULDING

- Apply soapy water to contact surface of the moulding as shown in the illustration.
- Using a heat light, heat the body and moulding.
Body: 40 - 60 °C (104 - 140 °F)
Moulding: 20 - 30 °C (68 - 86 °F)

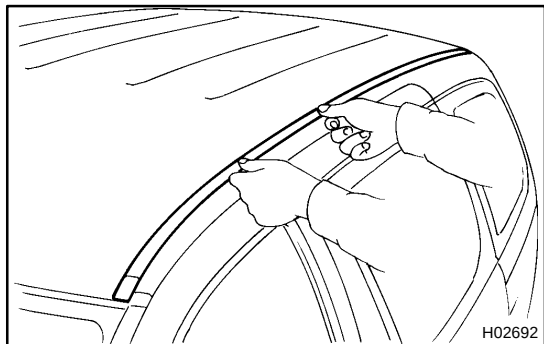
NOTICE:

Do not heat moulding excessively.

- Remove the moulding release sheet from the face of moulding.

NOTICE:

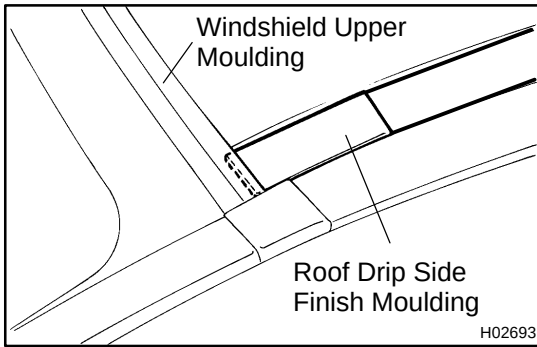
When the moulding release sheet is removed, make sure that no dirt or dust can get onto the uncoated area.



- Push the moulding to the body, as shown in the illustration.

NOTICE:

- Do not depress the adhesive coated parts excessively but just hold them down with your thumb.**
- Scrape off any overflowing adhesive with a plastic spatula and clean the surface with a dry rag.**
- After installation, do not wash the vehicle for 24 hours.**



- **Insert the moulding securely as shown in the illustration.**